

DRAWINGS INDEX

TYPE: MILITARY STANDARDS -(MS), AIR FORCE-NAVY AERONAUTICAL-(AN),

NATIONAL AEROSPACE STANDARD-(NAS)

Reviewed & revised on 07-05-2023

ISSUED BY QA DEPARTMENT - ALLEN FRANCESCHI

<u>DOCUMENT</u>	<u>DESCRIPTION</u>	<u>REVISION</u>
AN565 PER NASM565	SETSCREW, HEXAGON AND FLUTED SOCKET, HEADLESS	REV.4
NAS1081	SETSCREW, HEXAGON SELF-LOCKING	REV.17
MS18063 PER NASM18063	SET SCREW, HEXAGON SOCKET, CUP POINT, 250° SELF-LOCKING ELEMENT, ALLOY STEEL, CADMIUM PLATED	REV.1
MS18064 PER NASM18064	SET SCREW, HEXAGON SOCKET, CUP POINT, 250° SELF-LOCKING ELEMENT,CRE, PASSIVATED	REV.2
MS18065	SET SCREW, HEXAGON SOCKET, FLAT POINT, 250° SELF-LOCKING ELEMENT, ALLOY STEEL, CADMIUM PLATED	REV.A
MS18066	SET SCREW, HEXAGON SOCKET, FLAT POINT, 250° SELF-LOCKING ELEMENT,CRE, PASSIVATED	REV.A
MS18067 PER NASM18067	SET SCREW, HEXAGON SOCKET, CONE POINT, 250° SELF-LOCKING ELEMENT, ALLOY STEEL, CADMIUM PLATED	REV.1
MS18068	SET SCREW, HEXAGON SOCKET, CONE POINT, 250° SELF-LOCKING ELEMENT,CRE, PASSIVATED	REV.A
MS51017	SETSCREW, HEXAGON SOCKET, CUP POINT, ALLOY STEEL, CADMIUM OR ZINC,NC-3A AND UNC-3A	REV.A
MS51018	SETSCREW, HEXAGON SOCKET, CUP POINT, ALLOY STEEL, CADMIUM OR ZINC, NF-3A AND UNF-3A	REV.A

MS51021 PER NASM51021	SETSCREW, HEXAGON SOCKET, CUP POINT, CORROSION-RESISTING STEEL, PASSIVATED, UNC- 3A, PLAIN AND SELF-LOCKING	REV.3
MS51023 PER NASM51023	SETSCREW, HEXAGON SOCKET, CUP POINT, CORROSION-RESISTING STEEL, PASSIVATED, UNF- 3A, PLAIN AND SELF-LOCKING	REV.2
MS51029 PER NASM51029	SETSCREW, HEXAGON SOCKET, FLAT POINT, CORROSION RESISTING STEEL, PASSIVATED, UNC- 3A, PLAIN AND SELF-LOCKING	REV.2
MS51031 PER NASM51031	SETSCREW, HEXAGON SOCKET, FLAT POINT, CORROSION RESISTING STEEL, PASSIVATED, UNF- 3A, PLAIN AND SELF-LOCKING	REV.2
MS51033	SET SCREW, HEXAGON SOCKET, FLAT POINT BRASS, BLACK OXIDE - UNF3A	REV.A
MS51038 PER NASM51038	SETSCREW, HEXAGON SOCKET, CONE POINT, CORROSION-RESISTING STEEL, PASSIVATED, UNC- 3A & UNF-3A, PLAIN AND SELF-LOCKING	REV.3
MS51045 PER NASM51045	SETSCREW, HEXAGON SOCKET, HALF-DOG POINT, CORROSION-RESISTING STEEL, PASSIVATED, UNC- 3A	REV.2
MS51047 PER NASM51047	SETSCREW, HEXAGON SOCKET, HALF-DOG POINT, CORROSION-RESISTING STEEL, PASSIVATED, UNF- 3A	REV.2
MS51053	SETSCREW, FLUTED SOCKET, ALLOY STEEL, CADMIUM PLATED, UNC-3A	REV.A
MS51963 PER NASM51963	SETSCREW, HEXAGON SOCKET, CUP POINT, ALLOY STEEL, CADMIUM PLATED, UNC-3A, PLAIN AND SELF-LOCKING	REV.3
MS51964 PER NASM51964	SETSCREW, HEXAGON SOCKET, CUP POINT, ALLOY STEEL, CADMIUM PLATED, UNF-3A, PLAIN AND SELF-LOCKING	REV.3
MS51965 PER NASM51965	SETSCREW, HEXAGON SOCKET, FLAT POINT, ALLOY STEEL, CADMIUM PLATED, UNC-3A, PLAIN AND SELF-LOCKING	REV.2

MSS1966 PER NASMS1966	SETSCREW, HEXAGON SOCKET, FLAT POINT, ALLOY STEEL, CADMIUM PLATED, UNF-3A, PLAIN AND SELF-LOCKING	REV.2
MSS1973 PER NASMS1973	SETSCREW, HEXAGON SOCKET, CONE POINT, ALLOY STEEL, CADMIUM PLATED, UNC-3A, PLAIN AND SELF-LOCKING	REV.1
MSS1974 PER NASMS1974	SETSCREW, HEXAGON SOCKET, CONE POINT, ALLOY STEEL, CADMIUM PLATED, UNF-3A, PLAIN AND SELF-LOCKING	REV.1
MSS1976 PER NASMS1976	SETSCREW-HEXAGON SOCKET, HALF-DOG POINT, ALLOY STEEL, CADMIUM PLATED, UNF-3A	REV.1
MSS1977 PER NASMS1977	SETSCREW-HEXAGON SOCKET, HALF-DOG POINT, ALLOY STEEL, CADMIUM PLATED, UNC-3A	REV.3
MSS1981 PER NASMS1981	SETSCREW, HEXAGON SOCKET, OVAL POINT, ALLOY STEEL, CADMIUM PLATED, UNC-3A	REV.2
MSS1982 PER NASMS1982	SETSCREW, HEXAGON SOCKET, OVAL POINT, ALLOY STEEL, CADMIUM PLATED, UNF-3A	REV.3
MS21342	SETSCREW, FLUTED SOCKET, ALLOY STEEL, CADMIUM PLATED	REV.A

PROCESS SPECIFICATIONS:

FF-S 200	SETSCREWS: HEXAGON SOCKET AND SPLINE SOCKET, HEADLESS	REV.C I
MIL-S 7742 S/S MIL-S-8879 SAE AS8879	SCREW THREADS, STANDARD, OPTIMUM SELECTED SERIES: GENERAL SPECIFICATION FOR	REV.D AMD.I
MIL-S 8879 S/S SAE AS8879	SCREW THREADS, CONTROLLED RADIUS ROOT WITH INCREASED MINOR DIAMETER, GENERAL SPECIFICATION FOR	REV.C
SAE-AMS H6875	HEAT TREATMENT OF STEEL RAW MATERIALS	REV.C
SAE-AMS 2700	PASSIVATION OF CORROSION RESISTANT STEELS	REV.F
SAE-AMS QQ-P-416	PLATING, CADMIUM (ELECTRODEPOSITED)	REV.G
MIL-DTL 18240	FASTENER ELEMENT, SELF-LOCKING, THREADED FASTENER, 250 DEGREE F MAXIMUM	REV.F AMD.I
MIL-DTL 13924	COATING, OXIDE, BLACK, FOR FERROUS METALS	REV.F